

Work Order ID 96809

Tuesday, February 05, 2013 12:40:59 PM

96809

Blue

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Item ID: D3414-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lug Assembly
 Start Date: 2/5/2013 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/5/2013 Req'd Qty: 2.00 *2* Customer:
 Reference: REPAINT BLUE

Approvals: Process Plan: MP Date: 13-2-05 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3414	Rev C								

210 0.00

210

HandFinish
Hand Finishing

Memo 0.00
PULL FROM STOCK D3414-041 X 2 B#96697

MP 13-2-06

REMOVE PAINT TO SPRAY PAINT BLUE → AS 13-2-5

220 Spray Painting per QSI005 4.2 0.00

220

SprayPaint
Spray Painting

Memo 0.00

Prime: B117319
 DelFleet Blue: B121722 2 0 0 AS
 Clear B118093 13-2-6

230 QC14- Inspect Spray Paint 0.00

230

QC
Quality Control

Memo 0.00

2 DAS
05 13-02-06
0-09

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240	Identify as per dwg & Stock Location:	0.00							
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240

Packaging

Memo

PPO 96748

0.00

Packaging

250	QC21- Final Inspection - Work Order Release	0.00							
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250

QC

Memo

0.00

Quality Control

MCS 13-02-07

13-02-1

Picklist Print

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Work Order ID: 96809

Parent Item: D3414-041

Parent Item Name: Lug Assembly

Start Date: 2/5/2013

Required Date: 2/5/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A05.09.13New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3414-041 Lug Assembly		Manufactured	No				Each	44.0000		2			

Location	Loc Qty	Loc Code
ST421	6	
81822	2	
89713	2	
96697	2	
ST471	38	
93332	26	
96269	12	

Q X 96697
ME
13-2-06